RILEY
WELDING | FABRICATING
A STEWART COMPANY
Miller
WE CAN MAKE IT.

TRUSTED FABRICATION, WELDING AND MACHINING... SINCE 1935.

WORK WITH HISTORY

Founded in 1935, Riley Welding & Fabricating is a family-owned custom fabricating and welding company based in Hanover, Pennsylvania. Backed by a commitment to meet clients' needs while striving to exceed expectations, Riley has established itself as the preferred fabricator for many growing clients in the local market.

In 2010, Stewart & Tate, Inc., a full-service construction firm based in York, Pennsylvania, purchased Riley. This strategic acquisition allowed Stewart & Tate to expand its capabilities by adding a specialized metal fabrication component to its industrial division projects. At the same time, Riley's customers gained access to the unique construction capabilities of Stewart & Tate.

Recognized as one of fastest growing metal fabrication businesses in the region, Riley supports a lineup of local and national clients alike. We believe that the opportunity to serve each client is a privilege and invite you to see why so many businesses continue to rely on Riley time and time again.

EMERGENCY SERVICES

FULL-SERVICE SHOP, OFFERING TURN-KEY SOLUTIONS

EXPERIENCED STAFF OF OVER 50 EXPERT CRAFTSPEOPLE

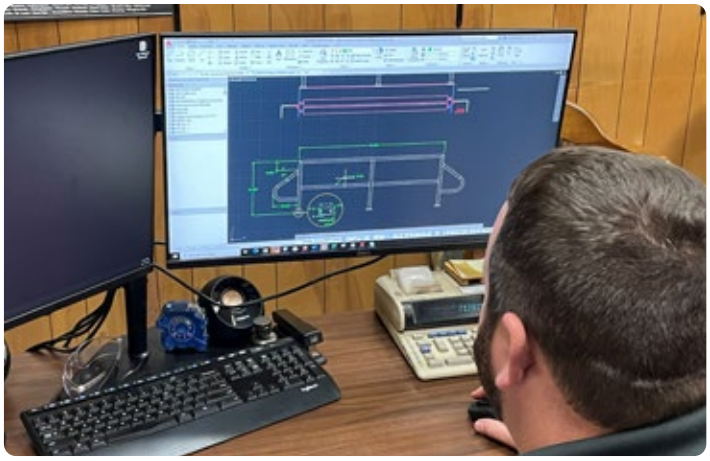
FLEXIBLE AND EFFICIENT, FOR FAST TURNAROUND TIMES

FROM DESIGN TO INSTALLATION

DESIGN

We specialize in custom, solution-oriented, prototype-based design utilizing AutoCAD software. No matter the scale of your project or how complex the concept, our designers will develop solutions that can turn your ideas into reality.

Because we service and support a vast array of industries with new and older equipment, we can reverse-engineer any part or machine to provide the necessary parts and services to maintain your operations and keep them running smoothly.



CUTTING

Riley provides our customers with metal-cutting services. Having a full line of metal cutting equipment, we can size materials using our automated band saws, metal shear, and even our CNC plasma cutter for all non-linear cuts.

We offer everything needed when it comes to custom metal fabrication. Whether designing components, providing raw materials, or completing custom projects, we can take your project from concept to timely completion. For us, it's not just about fabricating great projects—it's about adding value to *your* project every step of the way.

MACHINING

Riley houses a complete line of machining equipment in our machine shop, from mills, lathes, and a horizontal boring mill to machine parts for our customers. Our machine shop supports Riley's internal and field services projects and has expanded to machine-specialized or one-off parts for our new, long-term, walk-in customers.

FABRICATION

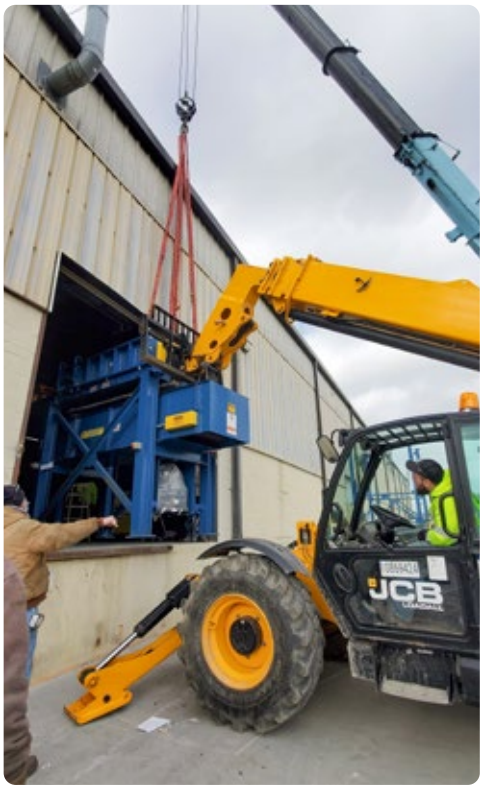
From one-off prototype development to multiple production pieces, our experienced fabricators can fulfill your custom metal requirements. Riley has the tools, equipment, and skill set to fabricate anything from small parts to highly complex projects. Riley also has finishing capabilities from painting to powder coating.

FULL MILLWRIGHT & FIELD SERVICES

MILLWRIGHT

Riley has decades of millwright services experience in the Central PA and Northern MD regions. Our skilled team can repair, disassemble, reassemble, lift, move, and install new or existing machinery and/or equipment. We have millwright services experience in manufacturing, quarries, power plants, and the food industry.

Our project managers are experienced at managing equipment moves and installations and work with your maintenance teams and OEM installers to ensure that these processes are executed safely and efficiently. And with our fabricating capabilities, we can immediately make any necessary or missing parts during the installation.



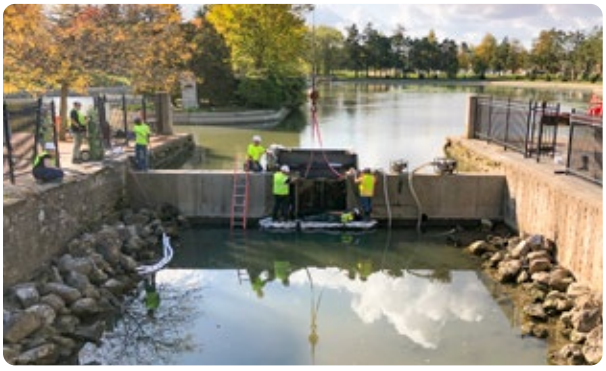
WALK-IN SHOP

We provide a full array of services for our walk-in customers, from immediate welding repairs, small quick fabrication, saw cutting, metal shearing, or forming/bending services to meet your needs. We provide all of our customers with the personal attention they deserve. From homeowners, farmers, and contractors to large corporate and industrial clients, we invite you to stop by our Hanover, PA, service counter anytime for repairs, design ideas, or raw materials.

YOUR SOURCE FOR METAL SUPPLIES

STOCKED ITEMS

Long lead times don't have to be a part of custom fabrication. At Riley, there won't be a delay waiting for raw materials to be delivered. Our experienced fabricators can select from our extensive on-site inventory to start your project immediately. We have strong relationships with many steel suppliers to gain access to larger quantities of metals for larger specialized projects. And if you need other materials like mesh and plastics incorporated with your fabricated projects, just ask our project managers, and we can accommodate your needs.



REPAIR & MAINTENANCE

We understand the critical nature of maintaining a continuous manufacturing line, ensuring the smooth operation of ancillary equipment, and prioritizing the safety of your employees during equipment use. That's why Riley has earned a widespread reputation as the preferred fabricator in the region, ready to assist your business in emergency breakdowns, whether it's day or night, weekdays or weekends, holidays, or regular workdays.

Our committed and skilled fabricators, along with field technicians, leverage the capabilities of our shop fabrication services and field services teams to swiftly restore your operations.

In addition, Riley provides comprehensive on-site maintenance support on a full-time basis. We collaborate with your teams to ensure the seamless functioning of your operation through preventative maintenance programs and millwright services. Whether you're adjusting your operation for efficiency needs or installing new equipment, Riley is here to support you.

PARTNERING FOR YOUR SUCCESS

ON-SITE FIELD SERVICES

Riley boasts a well-equipped field services team comprised of seasoned experts, ready to promptly address your industrial or commercial needs on-site. Our team is fully equipped with both tools and metals, capable of conducting in-field repairs or installing components and equipment crafted in our shop, all at your location.

With extensive experience in managing periodic maintenance shutdowns (outages), Riley collaborates closely with your teams to swiftly deliver repair or replacement parts. Our adept project managers alleviate the workload, ensuring that the scope of work is executed safely and with a commitment to quality, precision, and professional integrity.

Rest assured, Riley prioritizes safety on your job site. Both our field services teams and shop fabricators hold certifications in MSHA, OSHA, and comply with all safety requirements at worksites. As a fully insured organization, we can furnish a Certificate of Insurance for any on-site project. Riley is a proud member of prominent safety database/risk mitigation companies like ISN and Avetta, consistently maintaining a stellar score of “A.”

FOCUSED ON SAFETY, QUALITY AND EXCELLENCE

OUR SPECIALTIES

Riley's unique approach combines industry knowledge with creativity, passion, customization, and problem-solving abilities. This sets us apart as a go-to choice for clients seeking not just ordinary fabricating and welding services, but innovative and tailored solutions for a wide range of projects. Following are a few examples of the specialized products or services Riley is known for:

- Catwalks
- Chutes
- Conveyors
- Duct Work Systems
- Equipment Installations
- Equipment Pedestals
- Exhaust Stacks
- Hoppers
- Machine Guards
- Metal Containers
- Metal Plate Fabrications
- Millwright Work
- Platforms
- Railings
- Replacement OEM Parts
- Reverse Engineering
- Specialty & Custom Odd Fabrication
- Stairways
- Steel Tanks
- Storage Racks
- Structural Components
- Vats

SAFETY

Safety is our most important operating core value. We employ industry-leading safety standards across all operations. Regular safety training and certifications— along with the presence of a full-time safety manager— demonstrate our commitment to creating a safe working environment for our shop and field staff. This commitment not only helps protect our employees from potential hazards, but also contributes to a positive company culture where employees feel valued and cared for.

Our teams are not only MSHA and OSHA certified, but each employee receives monthly training/certifications across a wide-range of safety topics.

INDUSTRIES WE SERVE

AGGREGATE/MINING

From repairs to new product designs, we have become a trusted partner for some of the region's largest suppliers of construction materials. Having worked extensively within the aggregate and mining industry, we provide custom parts for nearly any equipment or structure. Our work's strength, durability, and reliability have become a benchmark for quality within the industry. Riley continues to be the aggregate and mining industry's service provider for emergency breakdowns, preventative maintenance, and annual outage support. All of Riley's field service teams are MSHA-certied and undergo rigorous annual training to ensure safety is always a priority on these sites.

INDUSTRIAL/MANUFACTURING

At Riley, we produce various replacement OEM parts, custom components, and assemblies for regional clients. Due to our rapid response times and on-site capabilities, manufacturers consistently rely on us to provide the parts and services needed to keep their facilities running effciently. With Riley's experience with safety in industrial and manufacturing environments, our customers rely on us to partner with them and their safety teams to fabricate safety features and machine guarding to keep their employees safe and secure. And if you are looking for millwright assistance on installing new equipment and/or moving existing equipment, Riley can make that happen, too.

FOOD & BEVERAGE PROCESSING

Based in Hanover, PA, the "snack food capital" of the United States, our team has decades of experience servicing, repairing, testing, and fabricating parts specifically for the food industry, including snack foods, poultry, meat, bread, and confectionary facilities. Employing strict "work clean" initiatives, we are committed to meeting or exceeding rigorous health safety standards, while maintaining a high-quality work environment and adherence to superior TIG and SSOP standards. Our field service teams are experienced and work closely with facility maintenance and sanitization departments to ensure compliance with their health and safety standards and protocols. Stainless and aluminum fabrications for this industry are a specialty at Riley.

INDUSTRIES WE SERVE

POWER AND ENERGY GENERATION

Riley is all charged up to be your vendor of choice to service the needs of your power gen facilities. Riley has fabricated platforms, railings, motor & gearbox mounts, support structures, and guarding to assist in renovation and outage plans of power gen facilities. Together, our shop and field service teams make a powerful combination to support our energy customers.

GOVERNMENT AND DEFENSE

We are a trusted fabrication and field service support source for US government defense contractors. Riley teammates are TWIC certified to access secure facilities to perform measurement work or fabricate platforms, stairways, support framework, testing plates, and guarding. We are proud to be a partner with our government contractors to support the security and defense of our country!

AGRICULTURAL

Riley continues to service and support the agricultural industry by assisting local or regional farmers, agricultural processing plants, and agricultural equipment manufacturers. We are experienced in servicing, troubleshooting, and/or fabricating chutes, augers, elevators, dryers, and mills. And, of course, Riley is always ready and able to fabricate specialized platforms, ladders, and stairways to support our customers' safety goals and priorities.

SMALL BUSINESSES, RETAIL & RESIDENTIAL

No company or project is too small for Riley to help make it happen. Whether it isna special rack, an organizer you may have designed, a piece of equipment needing repairs, or anything you would like fabricated from metal, Riley's experts can help bring your ideas to reality. Riley continues to support new and existing small or retail businesses by providing them with custom fabrication and installation services to make their opening day and future successful. And if you are expanding a business and need to increase your capacity, we can help and support your project with lasting solutions.

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